1 WE CLAIM: 1 1. A disk drive comprising: 2 (a) a disk; 3 (b) a head; (c) a voice coil motor (VCM) for actuating the head radially over the disk, the VCM 4 5 comprising a voice coil; 6 (d) a plurality of driver switches for controlling a voltage applied to the voice coil; and 7 (e) a pulse width modulated (PWM) signal generator for generating PWM control signals 8 applied to the driver switches, the PWM control signals comprising: 9 a PWM cycle time; 10 a Tforward time interval of the PWM cycle time wherein a positive control voltage 11 is applied to the voice coil; 12 a Treverse time interval of the PWM cycle time wherein a negative control voltage 13 is applied to the voice coil; and 14 a Tdead time interval of the PWM cycle time wherein a substantially zero control 15 voltage is applied to the voice coil, wherein the Tdead time interval is adjusted 16 to control a magnitude of an actual ripple current flowing through the voice 17 coil. 2. 1 The disk drive as recited in claim 1, wherein a first and second end of the voice coil are 2 shorted to ground during the Tdead time interval. 3. 1 The disk drive as recited in claim 1, wherein the Tforward time interval is computed in 2 response to a target ripple current flowing through the voice coil. 1 4. The disk drive as recited in claim 3, wherein the Treverse time interval is computed in 2 response to the Tforward time interval and the target ripple current.

- 1 5. The disk drive as recited in claim 4, wherein the Tdead time interval is computed in
- 2 response to the Tforward and Treverse time intervals.
- 1 6. The disk drive as recited in claim 5, wherein the Tforward and Treverse time intervals are
- 2 adjusted proportionally in response to a current command.
- 1 7. The disk drive as recited in claim 1, wherein the Tdead time interval is computed in
- 2 response to a target ripple current and a measured ripple current.
- 1 8. The disk drive as recited in claim 7, wherein the measured ripple current is computed by:
- 2 (a) detecting the current flowing through the voice coil to generate a detected current;
- 3 (b) integrating the detected current over a first time interval of the PWM cycle time to generate a negative current measurement;
- 5 (c) integrating the detected current over a second time interval of the PWM cycle time to
 6 generate a positive current measurement; and
- 7 (d) computing a difference between the negative current measurement and the positive current measurement.
- 1 9. The disk drive as recited in claim 8, wherein the Tforward and Treverse time intervals are computed in response to the Tdead time interval.
- 1 10. The disk drive as recited in claim 9, wherein the Tforward and Treverse time intervals are adjusted proportionally in response to a current command.
- 1 11. The disk drive as recited in claim 1, wherein:
- 2 (a) the voice coil comprises a resistance R and an effective inductance L;
- 3 (b) the effective inductance L is a function of the actual ripple current flowing through the 4 voice coil;
- 5 (c) the resistance R changes with temperature drift; and
- 6 (d) the Tdead time is adjusted to maintain a substantially constant ratio L/R.

- 1 12. A method of controlling ripple current in a voice coil motor (VCM) of a disk drive when
- driven in a PWM mode, the disk drive comprising a disk, a head, and the VCM for
- actuating the head radially over the disk, wherein the VCM comprise a voice coil, the
- 4 method comprises the steps of:
- 5 (a) computing a Tforward time interval of a PWM cycle time;
- 6 (b) applying a positive control voltage to the voice coil during the Tforward time interval;
- 7 (c) computing a Treverse time interval of the PWM cycle time;
- 8 (d) applying a negative control voltage to the voice coil during the Treverse time interval;
- 9 (e) computing a Tdead time interval of the PWM cycle time;
- 10 (f) applying a substantially zero control voltage to the voice coil during the Tdead time 11 interval; and
- 12 (g) adjusting the Tdead time interval to control a magnitude of an actual ripple current 13 flowing through the voice coil.
- 1 13. The method as recited in claim 12, further comprising the step of shorting a first and second end of the voice coil to ground during the Tdead time interval.
- 1 14. The method as recited in claim 12, wherein the Tforward time interval is computed in response to a target ripple current flowing through the voice coil.
- The method as recited in claim 14, wherein the Treverse time interval is computed in response to the Tforward time interval and the target ripple current.
- 1 16. The method as recited in claim 15, wherein the Tdead time interval is computed in response to the Tforward and Treverse time intervals.
- 1 17. The method as recited in claim 16, further comprising the step of adjusting proportionally the Tforward and Treverse time intervals in response to a current command.

response to a target ripple current and a measured ripple current. 2 19. 1 The method as recited in claim 18, wherein the measured ripple current is computed by: 2 (e) detecting the current flowing through the voice coil to generate a detected current; 3 (f) integrating the detected current over a first time interval of the PWM cycle time to 4 generate a negative current measurement; 5 (g) integrating the detected current over a second time interval of the PWM cycle time to 6 generate a positive current measurement; and 7 (h) computing a difference between the negative current measurement and the positive 8 current measurement. 20. The method as recited in claim 19, wherein the Tforward and Treverse time intervals are 1 2 computed in response to the Tdead time interval. 1 21. The method as recited in claim 20, further comprising the step of adjusting proportionally 2 the Tforward and Treverse time intervals in response to a current command. 1 22. The method as recited in claim 12, wherein: 2 (a) the voice coil comprises a resistance R and an effective inductance L; 3 (b) the effective inductance L is a function of the actual ripple current flowing through the 4 voice coil; 5 (c) the resistance R changes with temperature drift; and 6 (d) the Tdead time is adjusted to maintain a substantially constant ratio L/R.

The method as recited in claim 12, wherein the Tdead time interval is computed in

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